

In the U.S. Patent and Trademark Office

U.S. Patent Application S.N. 10/695,177

Title: PROCESS FOR MANUFACTURING COMPOSITE PROFILES

Filing Date: October 28, 2003

Group Art Unit: 1732

Examiner: Angela Ortiz

Amendment

Mail Stop Amendment
Commissioner for Patents
P.O. Box 1450
Alexandria VA 22313-1450

Dear Sir:

This Amendment is being filed in response to the Office Action mailed February 7, 2006.

Please add the following new paragraph on page 10, beginning on line 11:

It should be noted that, since the crush ribs 28 are located between the bottom surface of the insert piece 24 and the channel 26, and the rollers press the insert 24 toward the crush ribs 28, crushing the crush ribs 28 until the top of the insert 24 is flush with the top of the core 22, the top surface of the insert 24 must initially be above the top of the core, and the insert must be pushed downwardly toward the crush ribs 28 until it crushes the crush ribs 28 enough to bring the top of the insert 24 into alignment with the top of the core 22.